

2020.6



OPERATING GUIDELINE

SC-719D

ROTARY UPPER
LAMINATING
MACHINE

This machine adopts the principle of electric heating and air pressure to make the hot-melt film and the material fit smoothly and firmly. It has the characteristics of automatic feeding and discharging, uniform pressure, low energy consumption, high efficiency, small footprint, simple and safe use, etc. It is widely used in shoe leather goods, luggage and clothing industries.

Machine Parameters:

Power Supply Voltage:	220V 50Hz
Power:	5kW
Air Source Pressure:	0.4-0.6MPa
Machine Size:	95cm L x 78cm W x 175cm H
Machine Net Weight:	230 kg

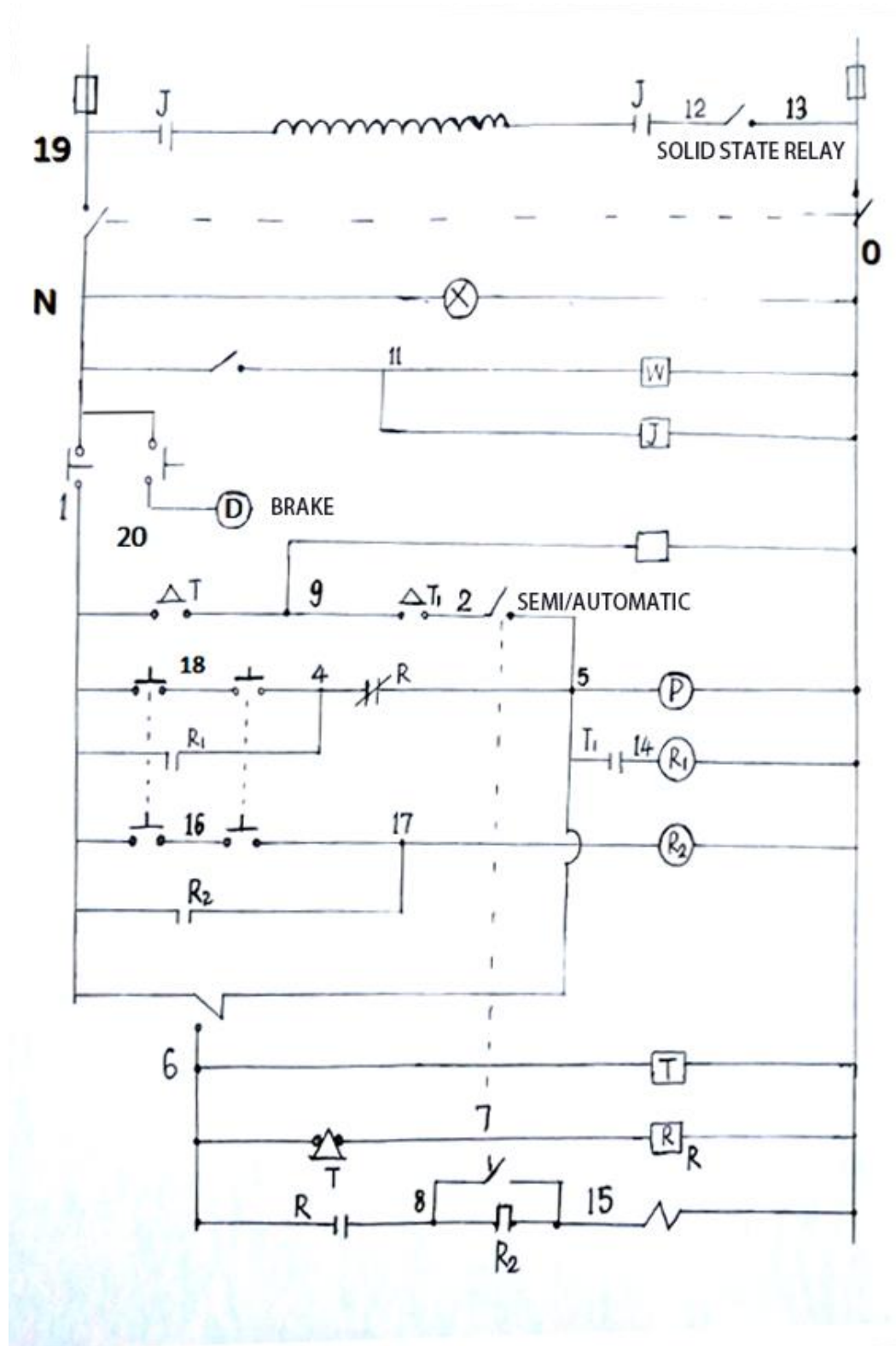
Instructions

1. Connect the power supply and air source, turn on the power switch, turn on the manual/automatic switch as required.
2. Turn on the electric heating switch, and adjust the electric heating temperature and hot pressing time according to the needs of the hot melt adhesive.
3. After the temperature is reached, put the material and the hot-melt film flat on the lower feeding turntable, press the green start switch with both hands at the same time, and the material will automatically transfer to the electric heating pressure zone. The cylinder is pressed down, and then a piece of material is put down to the preparation area of the lower feeding turntable. After the timing is completed, the cylinder rises, and the lower feeding turntable automatically rotates. When the pressed material is sent out, the material in the preparation area is sent to the electric heating pressing area (In manual mode, you need to press the start switch with both hands at the same time, and in the automatic mode, the lower turntable will be rotated automatically), and the pressed material will be taken out from the lower feeding turntable, and then new material will be put in.

Easy Troubleshooting:

When the start switch does not respond, please check whether the emergency stop button is reset.

Circuit Diagram



Precautions

1. During the transportation and handling of the machine, it is not allowed to tilt or turn over.
2. When the machine is installed, the ground must be flat and not tilted and suspended.
3. The machine must be connected to the ground wire.
4. Do not pile up sundries around the machine.
5. No part of the human body should be placed in the working area to avoid personal injury.



Manual Version